

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO038639	ACI001-VC	1	Net 30		M17-4-B0.250X4.000	17-4 Bar 0.250" X 4.000" MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/5643 GRAIN MUST BE ALONG LENGTH OF BAR MIN. YIELD TENSILE STRENGTH = 100 KSI MIN. ULTIMATE TENSILE STRENGTH = 150 KSI receive ft				36	12/29/2017	37		S029859	Stock	12/22/2017	\$ 25.17 / ft	17		\$933.68	Acier Ouellette Inc.
Total:										36		37								\$752.29	

Plex 1/8/2018 8:53 AM Dart.Plouffe.Sonia

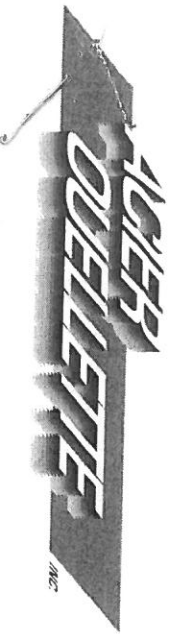
Status: Receiving

Part: **M17-4-B0.250X4.0**

Created: 1/8/18 8:51 AM DART.PLOUFFE.SONIA



Serial No: **S029859**



**ACIER OUELLETTE INC.**

935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

## DELIVERY - CLIENT

CO00066948

### Billed to

DART AEROSPACE LTD  
1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

### Shipped to

, Ontario,

Instruction F-M

Att: CHANTAL LAVOIE Tél.: 613-632-5200  
Delivery Route 5

Page 1

Customer N°

CLI0001056

Date

2017/12/13

Delivery date

2017/12/22

Your order N°

38639

Processed by

Josianne Bourdon

Salesman

Carrier

OUELLETTE VALLEYFIELD

Credit Terme

Net 30 Days

### Product Description

Weight

Qty

U/M

CMD

EXP

B/O

IN

I

S

C

OUT

1 FLAT SS 1/4 X 4 17-4 PH HRAP SOL ANN RANDOM NS  
FSS-144174PH-V 8746

122.40

36.00

PL \$CLB

3 X 12' R/L  
AC12250-JG-21/12

11/3  
8X12' R/L

818-12-8

Total Weight (lbs): 122.40

NIR: R-109516-6

### Conditions:

All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By:

Verified By:

Delivered By:

Time

Customer's Signature

Date

Total (\$CAD)



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO038639**

**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**PO No:** PO038639

**PO Date:** 12/13/17

**Due Date:** 12/29/17

**Purchase Order  
Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

**E-MAILED**  
DEC 13 2017

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:** QUOTE # SOU0076748

## Items

Line Item	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M17-4-B0.250X4.000	17-4 Bar 0.250" X 4.000" : MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/5643 GRAIN MUST BE ALONG LENGHT OF BAR MIN. YIELD TENSILE STRENGTH = 100 KSI MIN. ULTIMATE TENSILE STRENGTH = 150 KSI receive ft	Firmed	12/29/17	36 ft	0 ft	36 ft	\$25.16666/ft	\$906.00
							receu 37.1		
							SP18-01-8		

**Grand Total:** \$906.00

## Order Notes

### Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 12/13/17 11:50 AM dart.lavoie.chantal



**ACIER OUELLETTE INC.**

935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**Quotation**

SOU0076748

**Billed to**

DART AEROSPACE LTD  
1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Customer N°

CLI0001056

Date

2017/12/13

Revision N°

0

Prices valid until

2017/12/20

**Shipped to**

, Ontario,

Processed by

BERNARD

Salesman

JOSIANNE

Carrier

OUELLE SDV

Credit Terms

Net 30 Days

Att: CHANTAL LAVOIE Tél.: 613-632-5200

Page

1

Product N° and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
FLAT 17-4 1/4 X 4 N 3 X 12' R/L 7-10 DAYS	0.00	3.00	UN	3.00	UN		3.00	302.000	906.00
SURCHARGE ENERGETIQUE FRAIS_ENERGETIQUE AS PER MILL TEST ATTACHED			\$						3.95
Total Weight (Lbs)		0.00							

**Important**

This offer is based on availability and current pricing conditions that may be revised upon presentation of the order. L'offre est basée sur la disponibilité et les conditions de prix de l'acier sur le marché. Cette offre est soumise aux conditions de disponibilité et de prix de l'acier sur le marché.

Approved and Accepted by :

Sub-total

909.95

TVH-13 : 118.29

Date :

Total (\$CAD)

1 028.24



**ACIER OUELLETTE INC.**

**Order - Sales**

**Copy**

CO00066948

935, Boul. du Havre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N°

CL10001056

Date

2017/12/13

Delivery date

2017/12/22

Your order N°

38639

Processed by

Josianne Bourdon

Salesman

Carrier

OUELLETTE VALLEYFIELD

Credit Terme

Net 30 Days

**Billed to**

DART AEROSPACE LTD

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

**Shipped to**

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Page

1

Product Description	Weight	Qty	U/M	PCS NB				Internal Use Only					
				CMD	EXP	B/O	IN	I	S	C	OUT		
1 FLAT SS 1/4 X 4 17-4 PH HRAP SOL ANN RANDOM NS FSS-144174PH-V 8746 3 X 12' R/L AC12250-J6-21/12 SURCHARGE ENERGETIQUE FRAIS_ENERGETIQUE	122.40	36.00	PL_\$CLB	3.00									
			\$	0.00									

**Conditions :**  
All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By : Verified By :

Delivered By : Time

Customer's Signature

Y M D

Total (\$CAD) 1 028.24  
Deposit 0.00  
Balance 1 028.24



# Acciaierie Valbruna S.p.A.

R 302757

36100 VICENZA (Italia) - Viale della scienza, 23 z.l.  
Telefono 0444.966211 - Fax 0444.963836  
Stab.: 36100 BOLZANO (Italia) - Via A. Volta, 4/37  
Telefono 0471.924111 - Fax 0471.924487

## CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION

In conformità a: EN 10204 (2004), 3.1 / ISO 10474 (2013), 3.1

Certificato nr. MEST096432 / 2017 /  
Prüfung/Inspektion

Clients / Besteller/Purchaser/Clients  
**VALBRUNA STAINLESS INC.**  
2400 TAYLOR STREET WEST  
46801 - FORT WAYNE, IN 46801 - US

Stato di fornitura: Hot rolled Descaled COND. A Hot  
Lieferzustand: rolled  
Delivery state: Hot descaled  
Etat de livraison:

Produttore:  
Hersteller/Hersteller/Hersteller

**ACCIAIERIE VALBRUNA S.P.A.**

Ordine nr. 52469 STOCK CAROL STR  
Bestell-Nr. 52469  
Your order  
Commande

Tipo di Elaborazione: E+AOD  
Schmelzverfahren  
Melting process  
Mode d'élaboration

Marchi di Fabbrica:  
Zusatz des Unternehmens  
Trade marks  
Signes de l'usine productrice



Conferma ordine nr. EI17000528  
Werk/Dur Order/Nr.

Qualità: 630  
Werkstoff/Qualitätsklasse

Punzone del Collaudatore:  
Stempel des Werkstoffprüfingenieur  
Inspector's stamp/Stampen des Inspecteur

MR

Avviso di Spedizione: D-VI17019383  
Lieferungsanweisung/FBZ

Marca: V174  
Markenbezeichnung  
Brand / Marque

Punzonatura: 630  
Markenstempel  
Marking  
Marquage

SPECIFICHE:	Note:
Anforderungen / Requirements / Spécifications	Anforderungen / Notes / Notes
VSI FLAT 2. 630 A AISI 630 AMS 2303 F. AMS 5643 U S17400 A AMS-H-8875 B NOVEMBER 2010 ASME SA504 2015 S17400 A (0) ASTM A370 2017 ASTM A584 2013 S17400 A ASTM F889 2012 630	(0)SECTION II PTA 2015 EDITION

Pos. nr. Pos. Nr. Pos. du poste	Oggetto Description Description de produit	Tolleranza: ASTM A484-16 TABLE 5 Toleranz: ASTM A484-16 TABLE 5 Dimensions - in	Lunghezza - in Länge Longueur	Colata Schmelze Fond Coulée	Pezzi Stückzahl Pièces Pièces	Peso - LB Gewicht Poids Poids	Lotto nr. Losn. Lot n. Lot n.
0050	Flat	4,0000 x 0,2500	144/ 153	268919		2.083	611710720

TEST ALLO STATO DI FORNITURA										
Test on delivery condition    Prüfung auf lieferbarem produkt    test à l'état de fourniture    Prueba sobre el material así como entregado										
TEST	Proveite/ Product Lieferbare Item Lieferbare Item Waren Name, Bezeichnung Log. Item, Name	°F	Snervamento Biegeversuch Yield Stress Yield Stress Liaison élastique	Snervamento Biegeversuch Yield Stress Yield Stress Liaison élastique	Resistenza Zugversuch Tensile strength Tensile strength Résistance à traction	Allungamento Zugversuch Elongation Elongation	Strizione Zugversuch Reduction of area Reduction of area	Resistenza Zugversuch Impact Value Impact Value	Durezza Härte Hardness Hardness HB	
Valori richiesti		min max	-	-	-	-	-	-	363	
A									346	

TEST ALLO STATO DI FORNITURA Test on delivery condition / Prüfung auf lieferbarem Produkt / Test à l'état de livraison / Prueba sobre el material así como entregado			
TEST		min	max
A	Delta Ferrite		5,0
A	Grain size for ASTM E112		0
A	RATINGS FREQUENCY		1,10
A	RATINGS SEVERITY		1,05

Vicenza, 03/07/17 VCC006 - MEST096432 (Mod. MCE2)	Il collaudatore di stabilimento / der Werkstoffprüfingenieur / Vicenza Inspector / L'agent d'usine <b>M. RIZZOTTO</b>	Pagina - 1 di 3
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38100 VICENZA (Italia) - Viale della scienza, 25 z.l.  
Telefono 0444.988211 - Fax 0444.983830  
Stab.: 38100 BOLZANO (Italia) - Via A. Volta, 4/37  
Telefono 0471.924111 - Fax 0471.924487

**CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION**

In conformità a: **EN 10204 (2004), 3.1 / ISO 10474 (2013), 3.1**

Certificato nr. MEST098432 / 2017 /  
Proiectant/Elaborator

**Client / Buyer/Purchaser/Client**  
**VALBRUNA STAINLESS INC.**  
**2400 TAYLOR STREET WEST**  
**46801 - FORT WAYNE, IN 46801 - US**

Stato di fornitura :	Hot rolled Descaled COND. A Hot
Informazioni	rolled
Delivery date	
Unit di misura	

**Produttore :**  
 Harsco/Bentley products

**ACCIAIERIE VALBRUNA S.P.A.**

Online nr: 52489      STOCK CAROL STR  
Postell  
Your order  
Comments

**Tipo di Elaborazione:** E+AOD

**Merchi di Fabbrica:**  
Zeichen des Lieferwerts  
Trade mark  
Signo de fabrica productiva

Conforma ordine nr. E117000526

Quarta: 630  
Worship: 9:30 AM

### Punzone del Colpudatore:

**Avviso di Spedizione: D-VI17019383**  
**Unterzahlstrategie GmbH**

**Marca:** **V174**  
**Markenbezeichnung:**  
**Modell / Variante:**

**Punktzahl:** 630  
**Kennzeichnung**  
**Modul**  
**Maßstab**

Sample cond. H900

Temperatura															
Tipo Trattamento	Temperatura	Raffreddamento	Permanenza	Tipo Trattamento	Temperatura	Raffreddamento	Permanenza	Tipo Trattamento	Temperatura	Raffreddamento	Permanenza	Tipo Trattamento	Temperatura	Raffreddamento	Permanenza
Wet Treatment Heat Treatment Temperatura	Temperatura Substrate Temperatura	Atmosphere Cooling Rate/Time	Minimum Retention Time	Wet Treatment Heat Treatment Temperatura	Temperatura Substrate Temperatura	Atmosphere Cooling Rate/Time	Minimum Retention Time	Wet Treatment Heat Treatment Temperatura	Temperatura Substrate Temperatura	Atmosphere Cooling Rate/Time	Minimum Retention Time	Wet Treatment Heat Treatment Temperatura	Temperatura Substrate Temperatura	Atmosphere Cooling Rate/Time	Minimum Retention Time
None	600°F	Air	60												
1) Test Results: Temperature, Cooling Rate, Retention Time															
TEST	Prove Test Temperature Time, Heat Rate, Heat Rate, Heat Rate, Heat	°F	Prove Test Temperature Time, Heat Rate, Heat Rate, Heat Rate, Heat	Snervimento Snervimento Yield Stress R <sub>0.2</sub> R <sub>0.2</sub> 0.2%	Snervimento Snervimento Yield Stress R <sub>0.2</sub> R <sub>0.2</sub> 0.2%	Resistenza Resistenza Tensile strength R <sub>m</sub> R <sub>m</sub> 0.2%	Resistenza Resistenza Tensile strength R <sub>m</sub> R <sub>m</sub> 0.2%	Allungamento Allungamento Elongation A <sub>g</sub> A <sub>g</sub> 0.2%	Allungamento Allungamento Elongation A <sub>g</sub> A <sub>g</sub> 0.2%	Strizione Strizione Reduction of Area RA RA 0.2%	Strizione Strizione Reduction of Area RA RA 0.2%	Flessione Flessione Bend Test F <sub>0.2</sub> F <sub>0.2</sub> 0.2%	Flessione Flessione Bend Test F <sub>0.2</sub> F <sub>0.2</sub> 0.2%	Durezza Durezza Hardness HB HB 0.2%	Durezza Durezza Hardness HB HB 0.2%
Valori richiesti	min	max	170	-	190	-	10	-	40	-	388	444			
B	12,5	68	L	185	202	14	53				435				

**Mechanical properties according to ASTM A370.**

Delta Ferrite according to AMS 2315.

### Analisi chimica

[illegible]

Material solution annealed 1904°F for 1 h,  
air-cooled to below 90°F.  
Micro and macro etch test: satisfactory.  
Produced without class I-II Ozone depleting substances.  
Macroetch test per ASTM E340: acceptable.  
Furnace calibrated according to AMS-H-8875.  
Pyrometry in accordance with AMS2760.  
Reduction ratio = 48.8 : 1  
Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste  
Die genannten Anforderungen sind durch die Anlage erfüllt  
The material has been provided in accordance with the requirements  
Le matériel a été fourni conformément aux exigences

Controllo antimescolanza: OK  
Verschlebungsfähigkeit spektralanalytisch nachgewiesen  
Anforderung bei der Ausführung: OK  
Controllo antimescolanza bei i.s.s.

**Controllo visivo e dimensionale soddisfa le esigenze**  
 Sichtprüfung und Abmessung ohne Betätigung  
 Visual inspection and dimensional checks satisfactory  
 Controllo visivo e dimensionale soddisfa le esigenze

**Vicenza, 03/07/17**

VC0008 - NESTOR6432

(Med. MCE2) \_\_\_\_\_

Il computerista di stabilimento / der Werksaschwerillende / Works Inspector / L'espert d'usine

M. RIZZOTTO, *Real*

**Pagina - 2 di 3**



# Acciaierie Valbruna S.p.A.

36100 VICENZA (Italia) - Viale della scienza, 25 z.L.  
Telefono 0444.968211 - Fax 0444.963836  
Stab.: 36100 DOLZANO (Italia) - Via A. Volta, 4/37  
Telefono 0471.924111 - Fax 0471.924487

## CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION

In conformità a: EN 10204 (2004), 3.1 / ISO 10474 (2013), 3.1

Certificato nr. MEST096432 / 2017 /

Cliente / Besteller/Purchaser/Cliant  
VALBRUNA STAINLESS INC.  
2400 TAYLOR STREET WEST  
46801 - FORT WAYNE, IN 46801 - US

Stato di fornitura: Hot rolled Descaled COND. A Hot  
Lieferzustand: rolled  
Lieferungszustand: rolled  
Etat de livraison:

Produttore:  
Hersteller/Usine productrice

ACCIAIERIE VALBRUNA S.P.A.

Ordine nr: 52489 STOCK CAROL STR  
Bestell  
Tous articles  
Commandes

Tipo di Elaborazione: E+AOO  
Erweiterung  
Lieferung  
Mode d'élaboration

Marchi di Fabbrica:  
Zeichen des Unternehmens  
Tous marks  
Signes de l'usine productrice



Conferma ordine nr: EI17000526  
Werk-/Our Bestell-Nr.

Qualità: 630  
Werkstoff/Grade/Qualité

Puntazione del Collaudatore:  
Stempel des Werkstoffprüfingenieur  
Inspection et marquage du fabricant

MR

Avviso di Spedizione: D-V/17019383  
Lieferungsforderung Bestell-Nr.

Marca: V174  
Markenbezeichnung  
Dated / Marqué

Puntazione: 630  
Kernschmelze  
Tempering  
Tempering

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER ACCORDING TO ISO 9001 : 2008, ISO/TS 16949 : 2009, AS 9100C

The Quality Management System is Certified acc. Pressure Equipment Directive (97/23/EC) Annex 1, 4.3 and 2014/68/EU by TÜV and LLOYD'S  
Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.  
Medvet and/or Valplus grades/products are manufactured with ladle techniques to control composition, distribution, size and shape of non-metallic inclusions for improved machinability.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna S.p.A. shall not be responsible for any improper use of the Products.

Vicenza, 03/07/17

VCO008 - MEST096432

(Mod. MCE2)

Il collaudatore di stabilimento / der Werkstoffprüfingenieur / Works Inspector / L'agent d'usine

M. RIZZOTTI

Pagina - 3 di 3



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M17-4-B0.250x4.000  
 DATE: JAN 09 2018

PO / BATCH NO.: 038639/8029859

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 37'  
 QUANTITY INSPECTED: 37'  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.250  
 THICKNESS RECEIVED: 0.250  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/>	
CORROSION	Y <input type="radio"/> N <input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/>	<u>Astom 564</u>
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/>	
PHOTO REQUIRED	Y <input type="radio"/> N <input checked="" type="radio"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/>	<u>Heat # 268919</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="radio"/> N <input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="radio"/> N <input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DA 1</u> DATE: <u>9-89 JAN 09 2018</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

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